## <u>AMENDMENTS</u>

## In the Claims

- 1. (Currently Amended) A method for scheduling work and delivery of material for mass-producing items in a factory comprising:
- obtaining at least one outstanding customer order, wherein each outstanding customer of the at least one outstanding customer order includes an item ordered by a customer, and producing the item requires a required quantity of a required material;
- determining a current state of an available inventory of at least one material from a plurality of material sources; and
- periodically generating a work schedule and a material delivery schedule for producing the item using the at least one outstanding customer order and the current state of the available inventory, wherein

the periodically generating occurs at fixed time intervals;

the periodically generating occurs more than once during a manufacturing shift;
the determining the current state of the available inventory is performed such that the
determining the current state of the available inventory is completed immediately
prior to the generating the work schedule and the material delivery schedule; and
the obtaining the at least one outstanding customer order is performed such that the
obtaining the customer order is completed immediately prior to the generating the
work schedule and the material delivery schedule.

- (Original) The method of claim 1 wherein
   the at least one outstanding customer order and the current state of the available inventory are posted continuously for the generating the work schedule and the material delivery schedule.
- (Original) The method of claim 1 wherein
   the at least one outstanding customer order and the current state of the available inventory are posted continuously to an automated data warehouse.

- 4. (Original) The method of claim 1 wherein the determining the current state of the available inventory includes determining for each material of the at least one material of the available inventory:
- a material source of the plurality of material sources from which the material can be obtained, wherein the material source is updated continuously;
- an available quantity of the available material at the material source, wherein the available quantity is updated continuously; and
- an availability time of the available quantity of the material at the material source to each operation of at least one operation of each manufacturing line of at least one manufacturing line of the factory, wherein the availability time is updated continuously.
- 5. (Original) The method of claim 1 wherein the obtaining the at least one outstanding customer order includes using a status for each customer order of at least one customer order, wherein the status for each customer order is updated continuously; and

the status for each outstanding customer order corresponds to an outstanding status.

- 6. (Original) The method of claim 1 wherein the available inventory comprises external inventory.
- (Original) The method of claim 1 wherein
   the available inventory comprises work-in-progress inventory.
- 8. (Original) The method of claim I wherein the available inventory comprises in-transit inventory.
- 9. (Original) The method of claim 1 wherein the available inventory comprises in-house inventory.
- 10. (Original) The method of claim 1 wherein the periodically generating the work schedule and the material schedule includes generating the work schedule and the material delivery schedule every two hours.
  - 11. (Currently Amended) The method of claim 1 wherein

a the manufacturing shift comprises a number of hours less than or equal to eight; and the periodically generating the work schedule and the material schedule includes generating the work schedule and the material delivery schedule a plurality of times during the manufacturing shift.

12. (Original) The method of claim 1 wherein

the plurality of material sources comprises an external material source, the external material source providing an external inventory of a first material of the at least one material of the available inventory; and

the determining the available inventory of the material includes using an external visibility interface module to determine the available inventory of the first material in the external inventory.

- 13. Cancelled
- 14. Cancelled
- 15. Cancelled
- 16. Cancelled
- 17. Cancelled
- 18. Cancelled

Please add the following new claims.

19. (New) A method for scheduling work and delivery of material for massproducing information handling systems in a factory comprising:

obtaining a plurality of customer orders, each customer order of the plurality of customer orders including an ordered information handling system, the customer order specifying components for the corresponding ordered information handling system, producing the information handling system ordered by the customer requiring a plurality of

- components, and at least one of the plurality of components varying from one ordered information handling system and another ordered information handling system based upon components specified by the customer order;
- determining a current state of an available inventory of at least one component from a plurality of component sources; and
- periodically generating a work schedule and a material delivery schedule for producing the ordered information handling system using the customer order and the current state of the available inventory, wherein
  - the determining the current state of the available inventory is performed such that the determining the current state of the available inventory is completed immediately prior to the generating the work schedule and the material delivery schedule; and the obtaining each of the plurality of customer orders is performed such that the obtaining the plurality of customer orders is completed immediately prior to the generating the work schedule and the material delivery schedule.
  - 20. (New) The method of claim 19 wherein

    the customer order and the current state of the available inventory are posted or
- the customer order and the current state of the available inventory are posted continuously for the generating the work schedule and the material delivery schedule.
- 21. (New) The method of claim 19 wherein the customer order and the current state of the available inventory are posted continuously to an automated data warchouse.
- 22. (New) The method of claim 19 wherein the determining the current state of the available inventory includes
- determining a current state of the available inventory for each component of the plurality of components;
- a component source of the plurality of component sources from which the component can be obtained, wherein the component source is updated continuously;
- an available quantity of the available component at the component source, wherein the available quantity is updated continuously; and
- an availability time of the available quantity of the component at the component source to each

operation of at least one operation of each manufacturing line of at least one manufacturing line of the factory, wherein the availability time is updated continuously.

- 23. (New) The method of claim 19 wherein the obtaining the customer order includes using a status for each customer order, wherein the status for each customer order is updated continuously; and the status for each customer order corresponds to an outstanding status.
- 24. (New) The method of claim 19 wherein the available inventory comprises external inventory.
- 25. (New) The method of claim 19 wherein the available inventory comprises work-in-progress inventory.
- 26. (New) The method of claim 19 wherein the available inventory comprises in-transit inventory.
- 27. (New) The method of claim 19 wherein the available inventory comprises in-house inventory.
- 28. (New) The method of claim 19 wherein the periodically generating the work schedule and the material schedule includes generating the work schedule and the material delivery schedule every two hours.
- 29. (New) The method of claim 19 wherein a manufacturing shift comprises a number of hours less than or equal to eight; and the periodically generating the work schedule and the material schedule includes generating the work schedule and the material delivery schedule a plurality of times during the manufacturing shift.
- 30. (New) The method of claim 19 wherein the plurality of component sources comprises an external component source, the external component source providing an external inventory of the first component; and

the determining the available inventory of the component includes using an external visibility interface module to determine the available inventory of the first component in the external inventory.